

Greensmaster® Flex™ 1018/1021

WALK GREENSMOWERS

FEATURES

Greensmaster Flex 1018/1021 Common Features:

- Heavy-duty, 3.5 hp (2.6 kW) Honda® engine for optimal power
- Patented Flex Suspension with proven DPA Cutting Unit technology
- Multiple, easy to configure clip rate settings
- Telescoping loop handle design with combined operational and safety bail
- Operational bail allows slowing down or a complete stop in tight turns without disengaging traction
- Rubber-mounted handle to reduce oscillation motion from walking for cutting consistency
- No greasing requirement and modular deigns for labor saving maintenance
- Choice of cutting units (11 and 14-blade) to accommodate different cutting heights
- Excellent balance for superior tracking and easy turn around
- Squeeze service / parking brake for enhanced control
- Traction drive release lever for easy movement while the mower is off
- Tool-free cutting unit removal

Greensmaster Flex 1018:

- 18-inch (45.7 cm) width of cut
- Narrow mowing swath for narrow striping and superior ground-following over undulations
- Choose 11-blade or 14-blade reel provides a smooth, consistent cut resulting in superior ball roll

Greensmaster Flex 1021:

- 21-inch (53.3 cm) width of cut
- Superior quality of cut and reliable performance
- Choose 11-blade or 14-blade reel for superior performance in any mowing condition

Superior putting starts with superior cutting.

The new Toro Flex Series mowers deliver the new standard of pristine greens that top courses demand. Offering the choice of 18" (45.7 cm) or 21" (53.3 cm) width of cut, the Greensmaster Flex 1018 and Flex 1021 models include a patented Flex suspension.

This allows the cutting unit to easily follow the contours of the green – delivering a superior quality of cut. Both models boast new innovative controls and design features





EdgeSeries[™] Reels



Greensmaster Flex 1018 & 1021 Specifications

	GREENSMASTER FLEX 1018, MODEL 04850	GREENSMASTER FLEX 1021, MODEL 04860	
ENGINE	Honda GX120 - 3.5 hp (2.6 kW) @3600 rpm, gasoline with integral lighting coil.		
FUEL CAPACITY	2.1 qts (2L)		
FRAME	Fully modular design allows quick disassembly for service / maintenance of all major components.		
TRACTION DRIVE	Full gear drive transmission with integral traction differential and traction drive disconnect to ease movement during service/maintenance operations. Interchangeable drum drive gear cases.		
TRACTION DRUM	Tapered traction drum for improved after cut appearance.		
GROUND SPEED	Mowing Speed: 2.0 mph (3.2 km/h) to 3.5 mph (5.6 km/h)	km/h) Transport Speed: 5.3 mph (8.5 km/h)	
CLUTCH	Externally-mounted two sided dry disc clutch actuated by dual motion bail.		
BRAKE	Service/parking – band type.		
CUTTING UNIT DRIVE	Quick-change dual-speed gear drive, combined with positive drive belt — 4 possible reel speeds/clip settings.		
CUTTING UNIT ATTACHMENT	Tool-free cutting unit removal for service/maintenance or cutting unit exchange for different uses.		
CUTTING UNIT OPTIONS	11-blade cutting unit 14-blade cutting unit		
CONTROLS	Engine mounted: recoil starter, choke, fuel shutoff. Handle mounted: on/off switch, throttle lever, dual motion traction / safety bail, reel engage lever, service/park brake lever, hour meter, light switch (optional).		
HANDLE	Loop handle with telescoping adjustment with 5" (12.7 cm) total tra	evel, rubber isolated to minimize operator influence during mowing.	
TRANSPORT TIRES / KICKSTAND	Optional – Two, quick-detachable pneumati	c tires (3.00X3.25-6). Kickstand is standard.	
WIDTH OF CUT	18" (45.7 cm)	21" (53.3 cm)	
HEIGHT OF CUT RANGE	For Greens: (Spacer Position One) 0.062" to 0.250" (1.5 mm to 6 mm) For Tees: (Spacer Position Two) 0.125" to 0.500" (3 mm to 12 mm) High Height of Cut Kit: 0.375 to 1.00" (9 mm to 25 mm)		
WEIGHT	267 lbs (121 kg) with 11-blade cutting unit, aluminum Wiehle roller.	275 lbs (125 kg) with 11-blade cutting unit, aluminum Wiehle roller.	
MAINTENANCE REQUIREMENTS	No daily grea:	sing required.	
CERTIFICATION	Designed in accordance to applicable ANSI and CE specifications.		
WARRANTY	Two-year limited warranty. Refer to the Operator's Manual for further details.		

GREENSMASTER FLEX 1018 ACCESSORIES

120-9621

120-9616

120-9622

CUTTING UNITS & REEL OPTIONS		
04853	11-Blade Flex ES Cutting Unit	
04854	14-Blade Flex ES Cutting Unit	
	BEDKNIFE OPTIONS	
117-1530	EdgeMax™Microcut Bedknife	
110-2300	Extended Microcut Bedknife	
110-2301	Lowcut Bedknife	
117-1532	EdgeMax™Tournament Bedknife	
139-4318	EdgeMax™Short Microcut Bedknife	
139-4319	EdgeMax™ Short Tournament Bedknife	
98-7260	Tournament Bedknife	
98-7261	Microcut Bedknife	

ROLLER OPTIONS		
04026	Narrow Wiehle Roller ASM	
140-3441	Wide Wiehle Roller ASM	
04814	Full Roller ASM	
140-9214	Extended Narrow Wiehle Roller ASM	
115-7361	Roller Extension Kit	

GROOMER OPTIONS				
04648	Universal Groomer Drive			
04801	Twin Tip Groomer Blade ASM			
04268	Grooming Brush – Soft			
04269	Grooming Brush - Stiff			
SCRAPER/BRUSH OPTIONS				
120-9415	Narrow Wighle Roller Scraner Kit			

Narrow Wiehle Roller Scraper/Brush Kit

Wide Wiehle Roller Scraper/Brush Kit

Wide Wiehle Roller Scraper Kit

120-9617	Smooth Roller Scraper Kit	
120-9623	Smooth Roller Scraper/Brush Kit	
TR	ACTION UNIT ACCESSORIES	
04135	LED Light Kit	
04136	Push Broom Kit	
04123	Wheel Kit	
139-4342	Backlap Access Kit	

Wireless Hour Meter

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TOOLS AND MAINTENANCE OPTIONS			
04399	Turf Evaluator		
125-5610	Paper – Reel		
125-5611	Shim - Reel		
94-9010	Height of Cut Adjustment Bar		
131-6828	Angle Indicator		
131-6829	Mount-Angle Indicator		

GREENSMASTER FLEX 1021 ACCESSORIES

CUTTING UNITS & REEL OPTIONS			GROOMER OPTIONS
04863	11-Blade Flex ES Cutting Unit	04648	Universal Groomer Drive
04864	14-Blade Flex ES Cutting Unit	04802	Twin Tip Groomer Blade ASM
		04270	Grooming Brush - Soft
BEDKNIFE OPTIONS		04271	Grooming Brush - Stiff
115-1880	EdgeMax™ Microcut Bedknife		
108-4303	Extended Microcut Bedknife		SCRAPER OPTIONS
108-4302	Extended Tournament Bedknife	125-3503	Narrow Wiehle Roller Scraper Kit
115-1881	EdgeMax™ Tournament Bedknife	115-7377	Narrow Wiehle Roller Scraper/Brush Kit
139-4320	EdgeMax™ Short Microcut Bedknife	125-3504	Wide Wiehle Roller Scraper Kit
139-4321	EdgeMax™ Short Tournament Bedknife	115-7378	Wide Wiehle Roller Scraper/Brush Kit
63-8610	Fairway Bedknife	125-3505	Smooth Roller Scraper Kit
93-4262	Microcut Bedknife	115-7379	Smooth Roller Scraper/Brush Kit
93-4263	T 10 11 17		
73-4203	Tournament Bedknife		
93-4264	Low Cut Bedknife	TR	ACTION UNIT ACCESSORIES
		04135	ACTION UNIT ACCESSORIES LED Light Kit
93-4264	Low Cut Bedknife High Cut Bedknife		1
93-4264	Low Cut Bedknife	04135	LED Light Kit
93-4264	Low Cut Bedknife High Cut Bedknife	04135 04136	LED Light Kit Push Broom Kit
93-4264 94-6392	Low Cut Bedknife High Cut Bedknife ROLLER OPTIONS	04135 04136 04123	LED Light Kit Push Broom Kit Wheel Kit
93-4264 94-6392 04027	Low Cut Bedknife High Cut Bedknife ROLLER OPTIONS Narrow Wiehle Roller ASM	04135 04136 04123 139-4342 139-4369	LED Light Kit Push Broom Kit Wheel Kit Backlap Access Kit Wireless Hour Meter
93-4264 94-6392 04027 04825	Low Cut Bedknife High Cut Bedknife ROLLER OPTIONS Narrow Wiehle Roller ASM Wide Wiehle Roller ASM	04135 04136 04123 139-4342 139-4369	LED Light Kit Push Broom Kit Wheel Kit Backlap Access Kit
93-4264 94-6392 04027 04825 04815	Low Cut Bedknife High Cut Bedknife ROLLER OPTIONS Narrow Wiehle Roller ASM Wide Wiehle Roller ASM Full Roller ASM	04135 04136 04123 139-4342 139-4369	LED Light Kit Push Broom Kit Wheel Kit Backlap Access Kit Wireless Hour Meter
93-4264 94-6392 04027 04825 04815 04028	Low Cut Bedknife High Cut Bedknife ROLLER OPTIONS Narrow Wiehle Roller ASM Wide Wiehle Roller ASM Full Roller ASM Paspalum Roller ASM	04135 04136 04123 139-4342 139-4369	LED Light Kit Push Broom Kit Wheel Kit Backlap Access Kit Wireless Hour Meter S AND MAINTENANCE OPTIONS
93-4264 94-6392 04027 04027 04825 04815 04028 04029	Low Cut Bedknife High Cut Bedknife ROLLER OPTIONS Narrow Wiehle Roller ASM Wide Wiehle Roller ASM Full Roller ASM Paspalum Roller ASM Extended Narrow Wiehle Roller ASM	04135 04136 04123 139-4342 139-4369 TOOL\$	LED Light Kit Push Broom Kit Wheel Kit Backlap Access Kit Wireless Hour Meter S AND MAINTENANCE OPTIONS Turf Evaluator
93-4264 94-6392 04027 04825 04815 04028 04029 04249	Low Cut Bedknife High Cut Bedknife ROLLER OPTIONS Narrow Wiehle Roller ASM Wide Wiehle Roller ASM Full Roller ASM Paspalum Roller ASM Extended Narrow Wiehle Roller ASM Split Full Roller ASM	04135 04136 04123 139-4342 139-4369 TOOLS 04399 125-5610	LED Light Kit Push Broom Kit Wheel Kit Backlap Access Kit Wireless Hour Meter S AND MAINTENANCE OPTIONS Turf Evaluator Paper – Reel
93-4264 94-6392 04027 04825 04815 04028 04029 04249 04250	Low Cut Bedknife High Cut Bedknife ROLLER OPTIONS Narrow Wiehle Roller ASM Wide Wiehle Roller ASM Full Roller ASM Paspalum Roller ASM Extended Narrow Wiehle Roller ASM Spit Full Roller ASM Spit Narrow Wiehle Roller ASM	04135 04136 04123 139-4342 139-4349 TOOLS 04399 125-5610 125-5611	LED Light Kit Push Broom Kit Wheel Kit Backlap Access Kit Wireless Hour Meter S AND MAINTENANCE OPTIONS Turf Evaluator Paper – Reel Shim – Reel



The Greensmaster Flex 1018 & 1021 are manufactured in Tomah, WI ISO 9002 Certified Plant.

Rev. 1/20 **2**

^{*}Specifications and design subject to change without notice. Products depicted in this literature are for demonstration purposes only. Actual products offered for sale may vary in use, design, required attachments and safety features. Consult your local Toro Distributor.